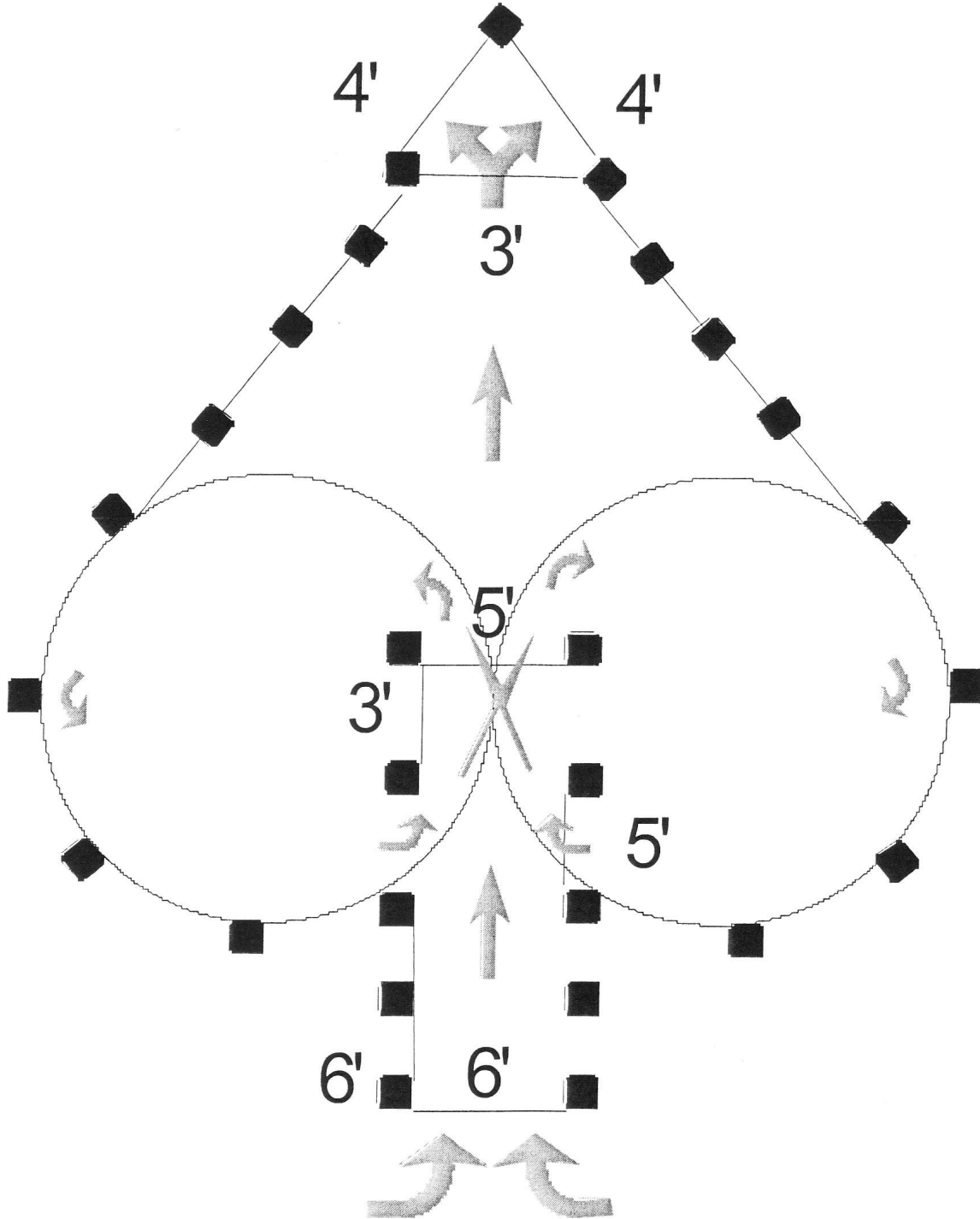


Ace of Spades



Start with 2-18 foot circles side by side. The top is formed from the outer sides of the circles and brought to a point.